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D5565-043
Job Sheet 182764



Part No: D5565-043

Job Qty: 2 ea

Part Name: EC135/145 OEM Wearplate Assy - Float Skid AFT BENT, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5565 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/5/18	9/5/18	0.00	0.00	Start Up Large Fab-7		EL
100	Autoweld 1	2 pcs	9/5/18	9/5/18	0.00	0.50	Automated welding		JRL
110	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC10		EL
120	Large Fab	2 pcs	9/5/18	9/5/18	0.00	0.67	Large Fab 1		JRL
130	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC9		EL
140	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC5		EL
150	SprayPaint	2 pcs	9/5/18	9/5/18	0.00	0.50	Spray Paint		AS SEP 05 2018
160	QC	2 pcs	9/5/18	9/5/18	0.00	0.00	QC3		SEP 06 2018 68
170	Packaging	2 pcs	9/5/18	9/5/18	0.00	0.00	Packaging3 Large Fab		SEP 06 2018 8-89
180	QC21-SA	2 Ea	9/5/18	9/5/18	0.00	0.00	QC21		SEP 06 2018

Part Op 100 - Weld hardfacing as per dwg. Hardcoat 8259 Batch:

Descriptions: 120 - WELD SPACERS TO WEARPLATE AS PER DWG *** BENT AREA NEEDS TO STAY***

150 - APPLY TEXTURE COATING ON CONCAVE SURFACE AS PER DWG AND NOTE9 TEXTURE COATING
BATCH: 138925

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5565-3	Wearplate	2 Ea (1 ea)	90-Start up Operation	107550
D5564-5	Spacer	4 Ea (2 ea)	120-Large Fab	107562
D5565-9	Middle Spacer	2 Ea (1 ea)	120-Large Fab	108059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5565-3	2	0	0
	D5564-5	0	0	0
	D5565-9	0	0	0

Container No: S108264



Part: D5565-043

Job No: 182764

Serial No/Batch: S108264

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/05/18

found.

Plex 8/31/18 10:38 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

Root Cause				FAULT CATEGORY			
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
				Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
				Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
				Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
				Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
				Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
				Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
				Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
				OTHER : ☐			